



RECOMMENDED PANEL CUTOUT  $\Delta$   
SCALE 1:1

RECOMMENDED PC BOARD LAYOUT

1.75 [.069]	32.36 [1.274]	1.40-1.98 [.055-.078]
2.74 [.108]	30.05 [1.183]	0.79-1.40 [.031-.055]
B	A	PANEL THICKNESS

- $\Delta$  1 PANEL CUTOUT FOR REAR MOUNTED PIN BLOCK.
- $\Delta$  2 SEAMS OF ALL PINS TO BE ORIENTED TOWARD HOLE X SIDE.
- $\Delta$  3 POLYESTER, BLACK.
- $\Delta$  4 0.76 $\mu$ m [.000030] MIN GOLD PER MIL-G-45204 FOR A LENGTH OF 6.35 [.250] MIN FROM MATING END, GOLD FLASH ON REMAINDER, BOTH OVER 1.27 $\mu$ m [.000050] MIN NICKEL PER QQ-N-290.
- $\Delta$  5 2.54 $\mu$ m [.000100] MIN TIN-LEAD PER MIL-T-10727 OVER 2.54 $\mu$ m [.000100] MIN COPPER PER MIL-C-14550.
- $\Delta$  6 2.54 $\mu$ m [.000100] MIN TIN PER MIL-T-10727 OVER 2.54 $\mu$ m [.000100] MIN COPPER PER MIL-C-14550.
- $\Delta$  7 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

PRELIMINARY	$\Delta$ 5	$\Delta$ 4	5.59 [.220]	211580-6
OBSOLETE	$\Delta$ 6	$\Delta$ 4	3.56 [.140]	211580-5
	$\Delta$ 6	$\Delta$ 4	19.76 [.778]	211580-4
	$\Delta$ 5	$\Delta$ 4	3.56 [.140]	211580-3
	$\Delta$ 5	$\Delta$ 4	19.76 [.778]	211580-2
	POST FINISH	CONTACT FINISH	G	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN L.SIPE 09/09/92	TE Connectivity
	0 PLC ± -	CHK R.STONE 10-15-92	
	1 PLC ± -	APVD -	
	2 PLC ± 0.13 [.005]	NAME	CONNECTOR BLOCK FOR PINS WITH FEMALE JACKSCREW THREAD, 62 POSN, METRIMATE
	3 PLC ± 0.013 [.0005]	PRODUCT SPEC	
	4 PLC ± -	APPLICATION SPEC	
	ANGLES ± -	SIZE CAGE CODE DRAWING NO	A1 00779 C=211580
MATERIAL FINISH	WEIGHT	RESTRICTED TO	
		CUSTOMER DRAWING	SCALE 2:1 SHEET 1 OF 1 REV N4